



# TECHNICAL SERVICE BULLETIN

SUBJECT: <b>BUMPER FASCIA PREPARATION FOR PAINTING</b>		No:	<b>TSB-06-42A-007</b>
		DATE:	<b>August, 2006</b>
		MODEL:	<b>See below</b>
CIRCULATE TO:	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

*This bulletin supercedes TSB-05-42A-006, to add Diamante Revisions are indicated by ► .*

## PURPOSE

Replacement bumper fascias for affected vehicles are now supplied **unprimed**. These parts require special preparation prior to priming and painting. MMNA recommends using the PPG products or equivalent that are shown in the paint preparation instructions attached to this bulletin.

- Note: Replacement Diamante rear bumper fascias, *pln MR926548A*, may show signs of rework as shown below.



## AFFECTED VEHICLES

- 2004-on Endeavor
- 1999-on Galant
- 2000-on Eclipse
- 2001-on Eclipse Spyder
- 1997-2003 Diamante

## PROCEDURE

Follow the attached preparation, priming, and painting instructions for unprimed replacement bumper fascias. If you have any questions or concerns about these procedures, please call the Mitsubishi Tech Line (1-800-446-6064).

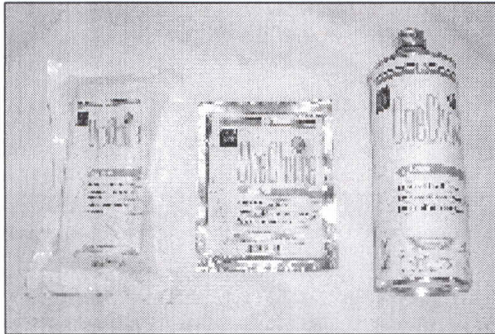
Mitsubishi Motors North America, Inc.

The information contained in this bulletin is subject to change. For the latest version of this document, go to the Mitsubishi Dealer Link, MEDIC, or the Mitsubishi Service Information website ([www.mitsubishitechinfo.com](http://www.mitsubishitechinfo.com)).

FILE UNDER: **Group 42A Body in the Dealer Service Information Binder** **(3059)**

## IMPORTANT INSTRUCTIONS FOR BUMPER FASCIA PREPARATION FOR PAINTING

Replacement bumper fascia parts must be prepared for painting as described below, to ensure good paint adhesion.



MMNA recommends using the following PPG products, or their equivalent, for this procedure:

PPG SU4901 – Clean and Scuff Sponge

PPG SU4902 – Plastic Adhesion Wipe

PPG SU4903 – Advanced Plastic Bond  
(or SUA4903 aerosol version)

1. Using PPG SU 4901 Clean and Scuff Sponge or equivalent, clean the fascia thoroughly with the pre-saturated sponge and rinse well with water. Blow dry or wipe dry with a clean cloth. **Be sure that the surface is dry, without water spots, before continuing this procedure.** Refer to the manufacturer's instructions provided with the product.
2. If the fascia has any noticeable scratches or other minor surface defects, sand the affected area using P600 grit or finer sandpaper.
  - a. After sanding, clean the affected area with PPG SXA 103 Multi-Prep or equivalent. Refer to the manufacturer's instructions provided with the product.
3. Using PPG SU4902 Plastic Adhesion or equivalent, apply a light, even coat over the entire surface, **wiping in one direction** to minimize overlap. Allow 3 to 5 minutes before continuing.
4. Apply a light coat of PPG SU4903 or equivalent over the entire surface, covering all edges thoroughly. Allow 3 to 5 minutes before applying paint.

If you have any questions or concerns regarding this procedure, contact your local PPG representative or the Mitsubishi Tech Line (800-446-6064).

# TECHNICAL SERVICE BULLETIN

<b>SUBJECT:</b> <b>BUMPER FASCIA PREPARATION FOR PAINTING</b>			No: <b>TSB-05-42A-006</b>
			DATE: <b>October, 2005</b>
			MODEL: <b>See below</b>
<b>CIRCULATE TO:</b>	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

## PURPOSE

Replacement bumper fascias for affected vehicles are now supplied **unprimed**. These parts require special preparation prior to priming and painting. MMNA recommends using the PPG products or equivalent that are shown in the paint preparation instructions that are included with each part. A sample copy of the instructions is included in this bulletin.

## AFFECTED VEHICLES

2004-on Endeavor  
 1999-on Galant  
 2000-on Eclipse  
 2001-on Eclipse Spyder

## PROCEDURE

Follow the preparation, priming, and painting instructions included with unprimed replacement bumper fascias. If you have any questions or concerns about these procedures, please call the Mitsubishi Tech Line (1-800-446-6064).

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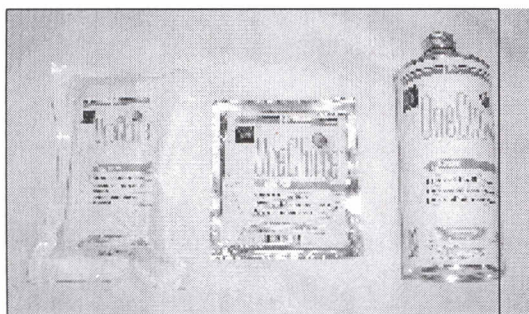
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**FILE UNDER:** **Group 42A Body in the Dealer Service Information Binder** **(2828)**



## IMPORTANT INSTRUCTIONS FOR BUMPER FASCIA PREPARATION FOR PAINTING

Replacement bumper fascia parts must be prepared for painting as described below, to ensure good paint adhesion.



MMNA recommends using the following PPG products, or their equivalent, for this procedure:

PPG SU4901 – Clean and Scuff Sponge

PPG SU4902 – Plastic Adhesion Wipe

PPG SU4903 – Advanced Plastic Bond  
(or SUA4903 aerosol version)

1. Using PPG SU 4901 Clean and Scuff Sponge or equivalent, clean the fascia thoroughly with the pre-saturated sponge and rinse well with water. Blow dry or wipe dry with a clean cloth. **Be sure that the surface is dry, without water spots, before continuing this procedure.** Refer to the manufacturer's instructions provided with the product.
2. If the fascia has any noticeable scratches or other minor surface defects, sand the affected area using P600 grit or finer sandpaper.
  - a. After sanding, clean the affected area with PPG SXA 103 Multi-Prep or equivalent. Refer to the manufacturer's instructions provided with the product.
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If you have any questions or concerns regarding this procedure, contact your local PPG representative or the Mitsubishi Tech Line (800-446-6064).