

# Quarter Panel Refinish Operations

*When installing a new quarter panel, did you charge for the following refinish items?*

## Paint Operations:

- Blending the outer rocker panel due to weld damage.
- Blending the inner rocker panel due to weld damage.
- Blending the inner roof (sail panel) from weld damage.
- Blending the upper inner roof from weld damage.
- Blending the inner quarter panel wheelhouse from weld damage.
- Blending or refinishing the inner quarter panel assembly from weld damage.
- Blending or refinishing the entire outer wheelhouse from weld damage.
- Blending the top and bottom of the package tray.
- Blending the outer rear body panel from welding.
- Blending the inner rear body panel from welding.
- When blending in the trunk area, is two-tone required? Does this color have to be made from scratch?
- Blending the upper rear body panel from welding.
- Blending the upper rear body panel underside from welding.
- Blending the floor or floor extension from welding (both top and bottom).
- Blending the roof aperture and clear coating entirely up to windshield pillar.
- Prep repairs for refinish: i.e. fill, sand and feather beyond 150 grit.
- Corrosion protection applying etch or epoxy primer due to galvanized metal or aluminum metal.
- Finish sand and buff 30 percent of basecoat labor.
- Mask during priming process.
- Mask any items not RV'd on interior.
- Mask during painting of interior areas or during the cut in process.
- Mask jambs such as door, trunk, openings, etc.
- Blend appropriate items for color match.
- Gravel guard, rough coating, (also known as "Schultz" for those working on German vehicles).
- Two-tone rocker panel.
- Is vehicle two- or three-stage?
- Was it necessary to remove old stripes or molding residue on adjacent blend panels?
- Pinstripe painted or tape labor and materials.
- Touch up any bolts that required removing. (Scarred from wrench damage.)



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