

## Dimensional Corrections

The third step in completing the analysis sheet and determining repair costs is to complete the Dimensional Corrections section of the form and apply the appropriate repair times and labor rates. The following repair time guide identifies basic conditions and may be used as a reference for estimating in the field.

Basic Condition		Labor Hours
Sideways	Each rail, front, or rear	2.0
Sag	Each rail, front, or rear	2.0
Both conditions	Each rail, front, or rear	3.0
Diamond	Center section only (primarily on conventional $\leq$ frame $\geq$ vehicles)	2.0
Twist	Center section only	2.0
Add For		Labor Hours
Each buckle		0.5
Each mash		1.0
Cowl pull	(Each side)	1.0
Tower pull	(Each side, strut suspension only)	1.0
Floor pull	(Each pull)	1.0
Roughing for rail replacement		2.0