

For Warranty purposes, when using any of the ChemSpec® brand clears (see below), full panel coating is required to prevent product failure. Spray each product as directed, which will provide the proper mil thickness needed to achieve the long-term durability that is expected.

\*<u>NOTE:</u> It is important to follow OE Warranty Procedures when blending Clearcoat. Full panels must be clear coated after removing any trim, handles, or moldings to insure adequate Mil thickness over the entire panel when performing ChemSpec® Lifetime Warranty procedures. Clearcoat Blending voids any warranty offerings to those panels involved with the blending procedure.



PRODUCT	CLEAR	VOC	MIX RATIO
7379	Fleet Clear Coat	3.6 – 4.2	4:1:1
7380	High Solids Fleet Clear	3.5	2:1
7381	Medium Solids Fleet Clear	2.1	2:1:1
7382	Spot Repair Fleet Clear	2.1	4:1



PRODUCT	CLEAR	VOC	MIX RATIO
9090-222	2K MS Clearcoat	4.2	<ul> <li>2:1 (using MS Hardeners)</li> <li>2:1 (using HS Hardeners)</li> <li>2:1 (using MS Hardeners)</li> <li>3:1 (using MS Hardeners)</li> <li>4:1 (using HS Hardeners)</li> </ul>
9354	HS 2K Clearcoat	3.5	
9700	Clearcoat	4.2	
9701	Light Speed Clearcoat	4.2	
9704	Speed Clearcoat	2.1	



PRODUCT	CLEAR	<u>voc</u>
CRV21™	Urethane Glamour	2.1
CRV22™	Acrylic Urethane Glamour	4.2
EZ317™	EZ Clear™ 2K Urethane	4.4
PE1500™	Speed Clearcoat	2.1
PE1900™	Low Overspray Spot & Panel	4.2
PE2100™	EuroSpeed <sup>™</sup> Acrylic Urethane	4.3
PE2200™	Clear Shot <sup>™</sup> Acrylic Urethane	4.2
PE2300™	Acrylic Urethane	2.1
PE2400™	Acrylic Urethane	4.4
PE2442™	Intense <sup>™</sup> Clear, Fast Reaction	4.2
PE2600™	Acrylic Urethane	4.2
PE4000™	C.A.C.™ Acrylic Urethane	4.4

## MIX RATIO

4:1 (using CRV21 Series Act.)
4:1 (using CR22 Series Act.)
4:1 (using EZ317 Series Act.)
4:1 (using MP1500 Series Act.)
4:1 (mix w/1900 series Act
then reduce with TH0800)
2:1 (using 2100 Series Act.)
2:1 (using 2200 Series Act.)
2:1 (using 2300 Series Act.)
4:1 (using 2400 Series Act.)
4:1:1 (mix w/ 2444/2445 Act
then reduce with TH0800)
2:1 (using 2600 Series Act.)

4:1 (using 4000 Series Act.)



PRODUCT	<u>CLEAR</u>	VOC
9702	Clear	2.1
9703	Clearcoat - Light Speed	2.1
9704	Clearcoat – Light Speed	2.1

## MIX RATIO

2:1 (using Low VOC Hardeners)
3:1 (using Low VOC Hardeners)
A.4 (using LIC Llardonara)

4:1 (using HS Hardeners)